

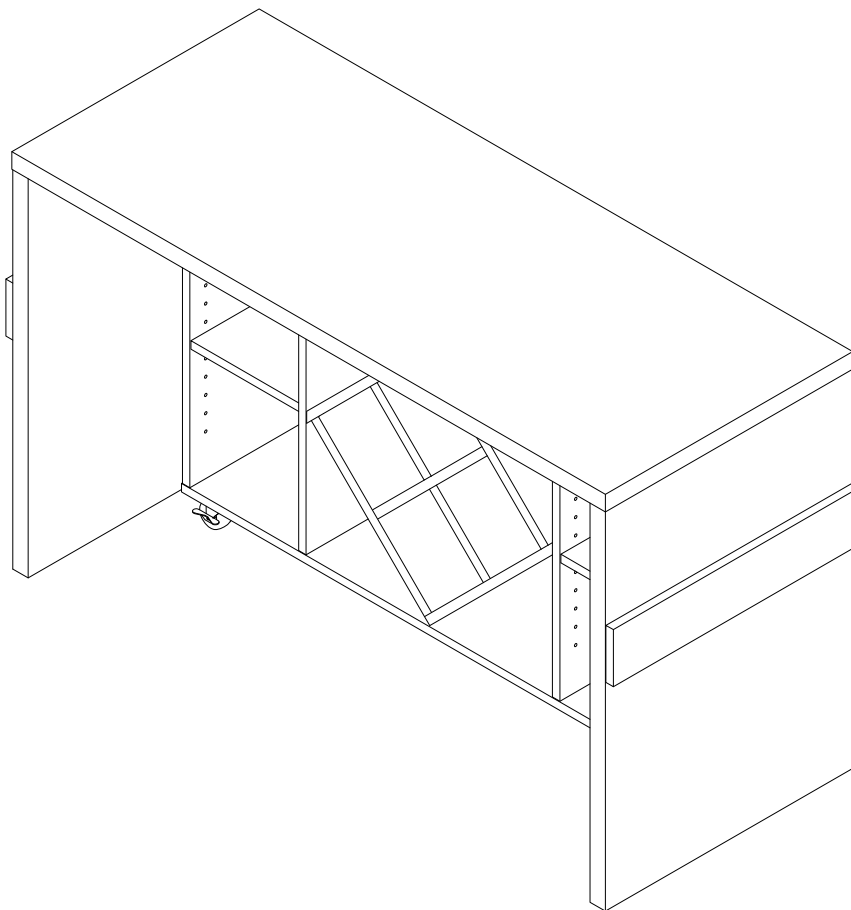
ASSEMBLY INSTRUCTIONS

MODEL #

HFW-1950C24

Questions?

GIVE US A CALL: 1-888-980-5122
MON – FRI 8:30AM – 5:30PM (PST)



TOOLS REQUIRED



Hammer

(Not Included)



**Philips
Screwdriver**

(Not Included)



**2 - Persons
Recommended**

ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



Consumer Hotline
Toll-Free 1-888-980-5122



Monday to Friday
8:30AM- 5:30PM (PST)



WEBSITE
www.foagroup.com



E-MAIL
cs.ec@foagroup.com



foagroup



FurnitureOfAmerica



CHECK BEFORE STARTING

☐

Are you missing anything?

Double-check all parts, hardware and accessories listed on Page 6 are accounted for.

☐

Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

☐

Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

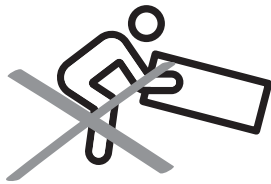
☐

Prep Time!

Please review the assembly instructions and all diagrams prior to assembling. Arrange parts as recommended on Page 7 and group identical hardware together to make assembling easier.

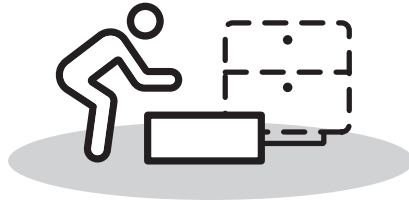
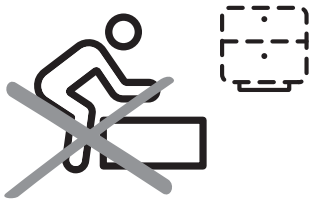
PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



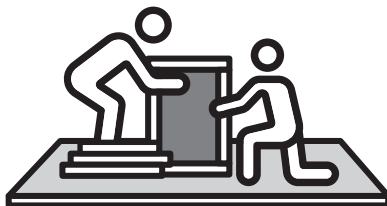
Suitable Location

Assembling near the area of the intended location is highly recommended.



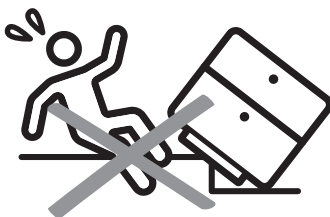
Sufficient Space

Make sure you have enough space to move around during the assembly.



Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent scratches.



Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

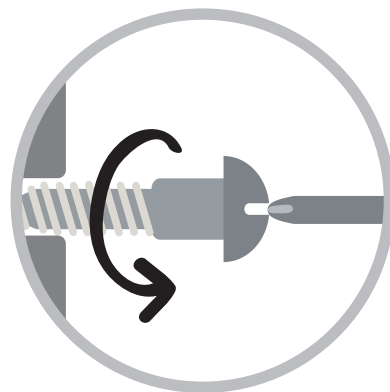
ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly
and insert screws or bolts into
their respective holes.

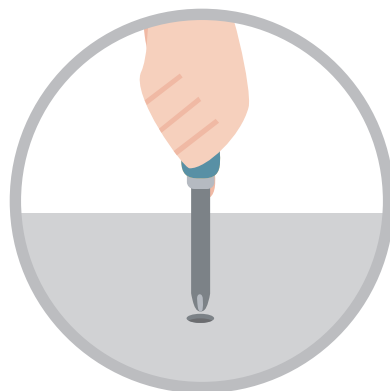


Turn clockwise to tighten and
only tighten when step is
completed or when instructed
to do so.



Save the instructions and store
any supplied tools for later
maintenance.

Use the appropriate hand tools
or power tools for assembly.
Select steps, such as tightening
screws and/or bolts, may require
hand tools to avoid causing
damage during assembly.



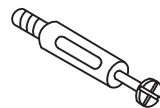
After two weeks, check and
tighten any loose hardware and
repeat again every six months
thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

CAM LOCK FASTENER ASSEMBLY INSTRUCTIONS

Note :

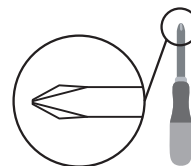
Every cam lock bolt must have a cam lock connector in order to fasten the parts together.



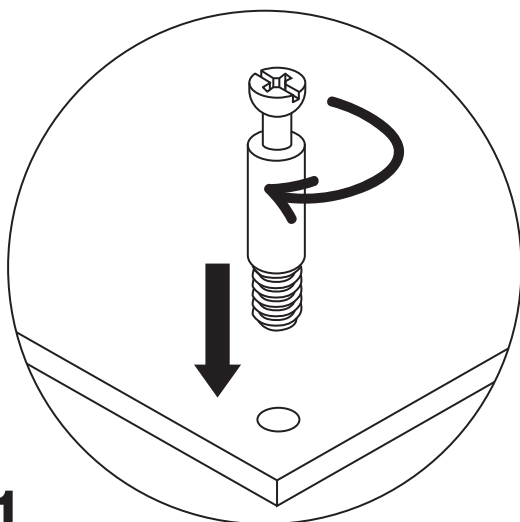
cam bolt



cam lock

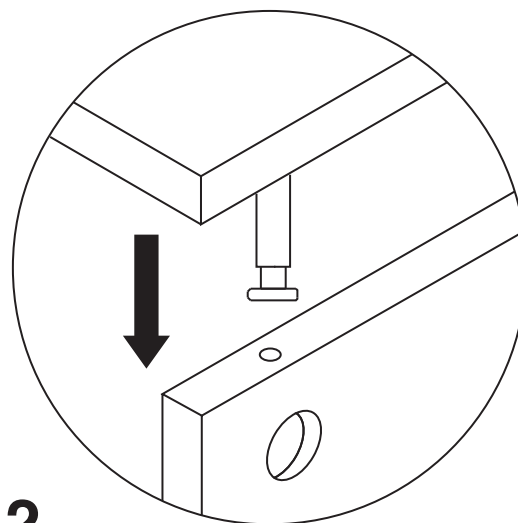


screwdriver



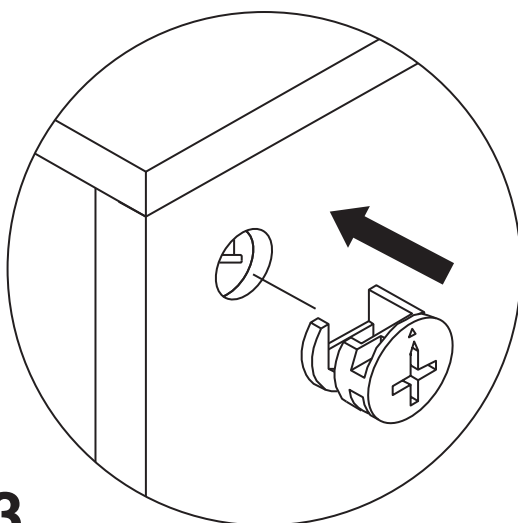
1

Screw the cam bolt into panel.



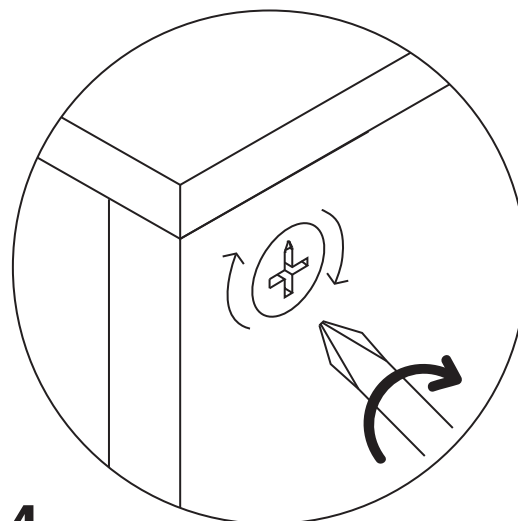
2

Insert the cam bolt into the bolt hole of joint panel.



3

Align the cam lock with its side opening (or arrow) pointing to cam bolt.

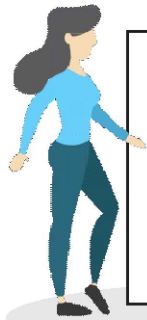


4

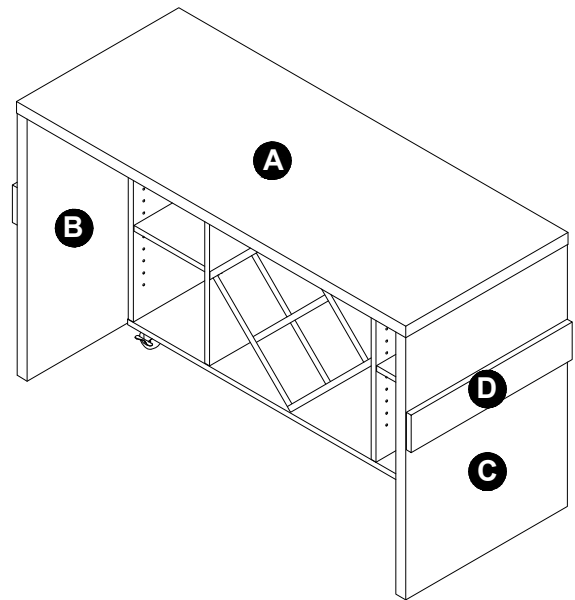
Turn the cam lock clockwise gently until it will not turn any more.

WRITING DESK

HFW-1950C24



- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.

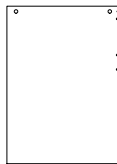


PARTS

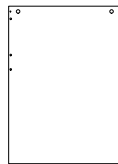
A 1PC



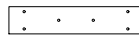
B 1PC



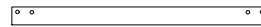
C 1PC



D 2PCS



E 1PC



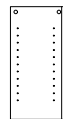
F 1PC



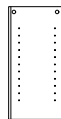
G 1PC



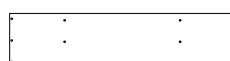
H 1PC



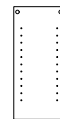
I 1PC



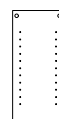
J 1PC



K 1PC



L 1PC



M 2PCS



N 2PCS



O 1PC



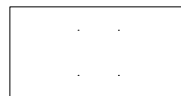
P 2PCS



Q 2PCS

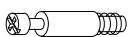


R 1PC



HARDWARE

① 16PCS



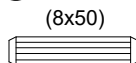
② 16PCS



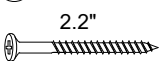
③ 38PCS



④ 2PCS



⑤ 20PCS



⑥ 4PCS



⑦ 8PCS

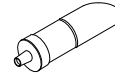


⑧ 8PCS



ACCESSORIES

A1 2PCS



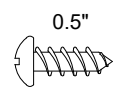
A2 2PCS(Lock)



A3 3PCS



A4 20PCS



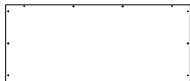
A5 24PCS



GET READY

Please group boards as below.

A 1PC



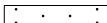
B 1PC



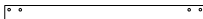
C 1PC



D 2PCS



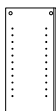
E 1PC



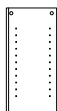
F 1PC



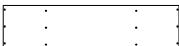
H 1PC



I 1PC



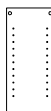
J 1PC



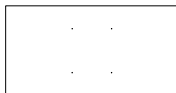
K 1PC



L 1PC



R 1PC



G 1PC



M 2PCS



N 2PCS



O 1PC



P 2PCS



Q 2PCS



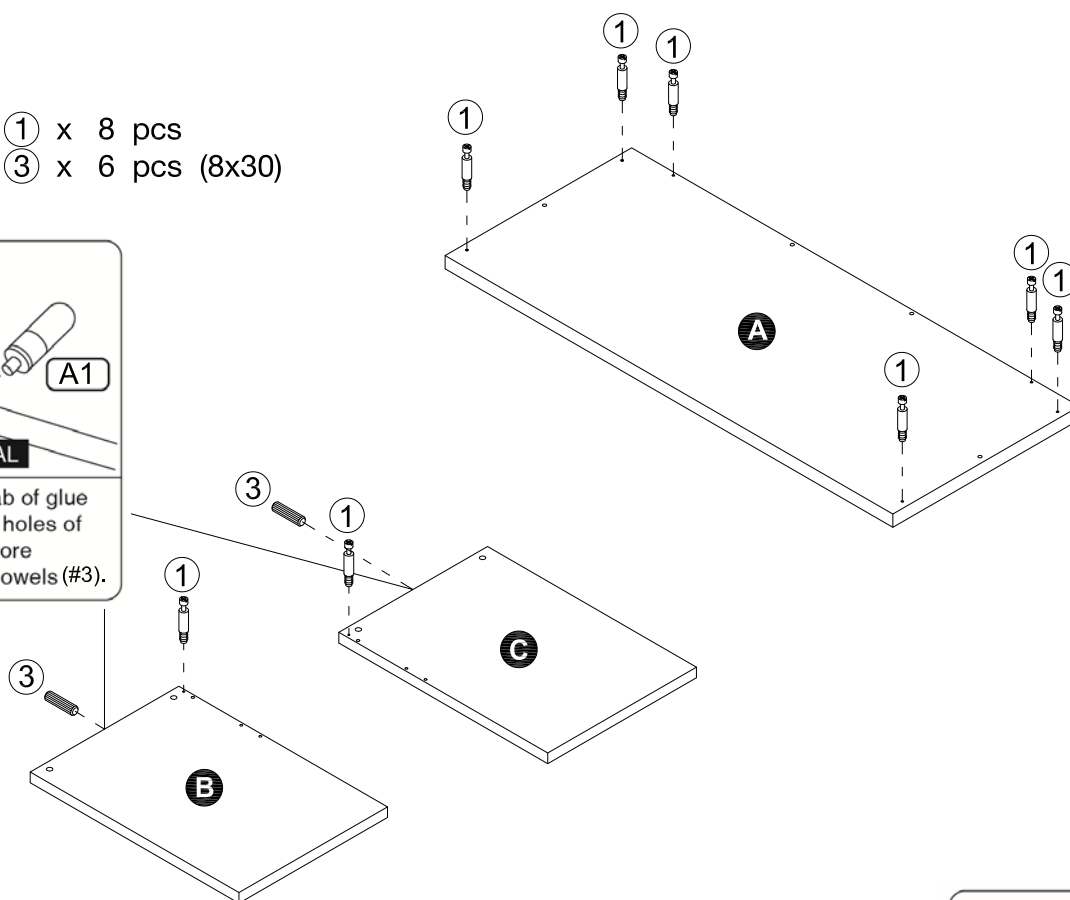
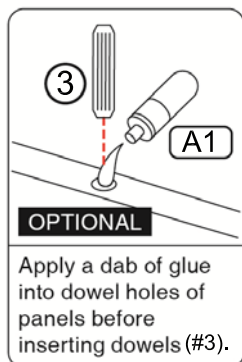
Body

ASSEMBLY INSTRUCTIONS

1

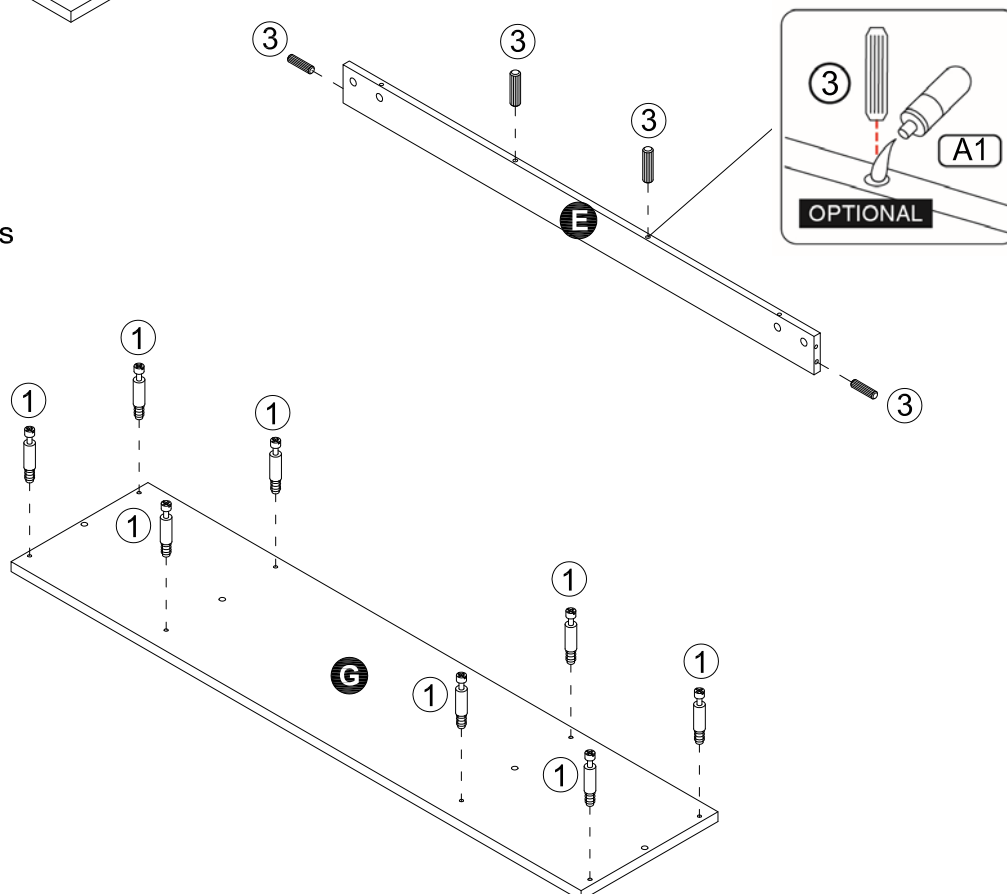
Hardware ① x 8 pcs

Hardware ③ x 6 pcs (8x30)



2

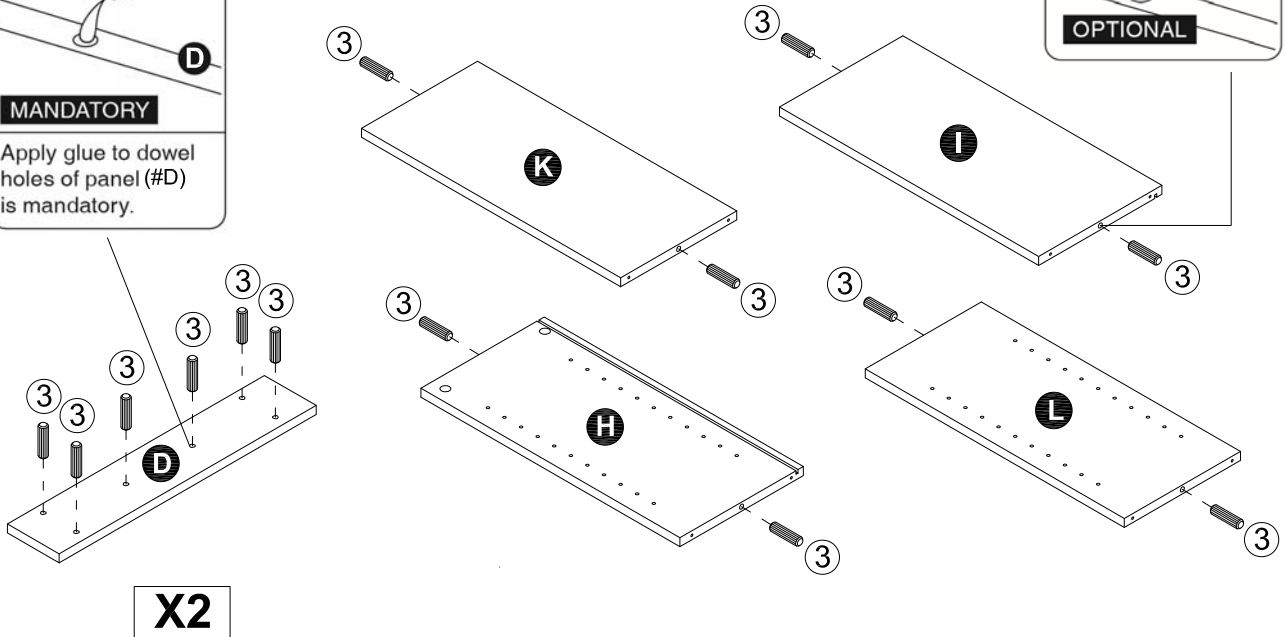
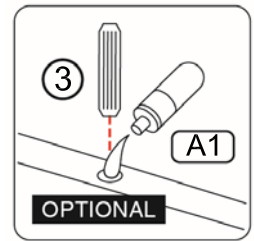
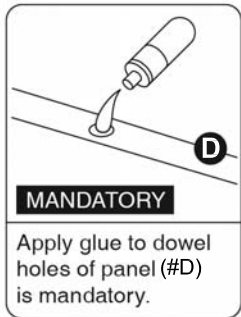
Hardware ① x 8 pcs



ASSEMBLY INSTRUCTIONS

3

Hardware ③ x 20 pcs (8x30)

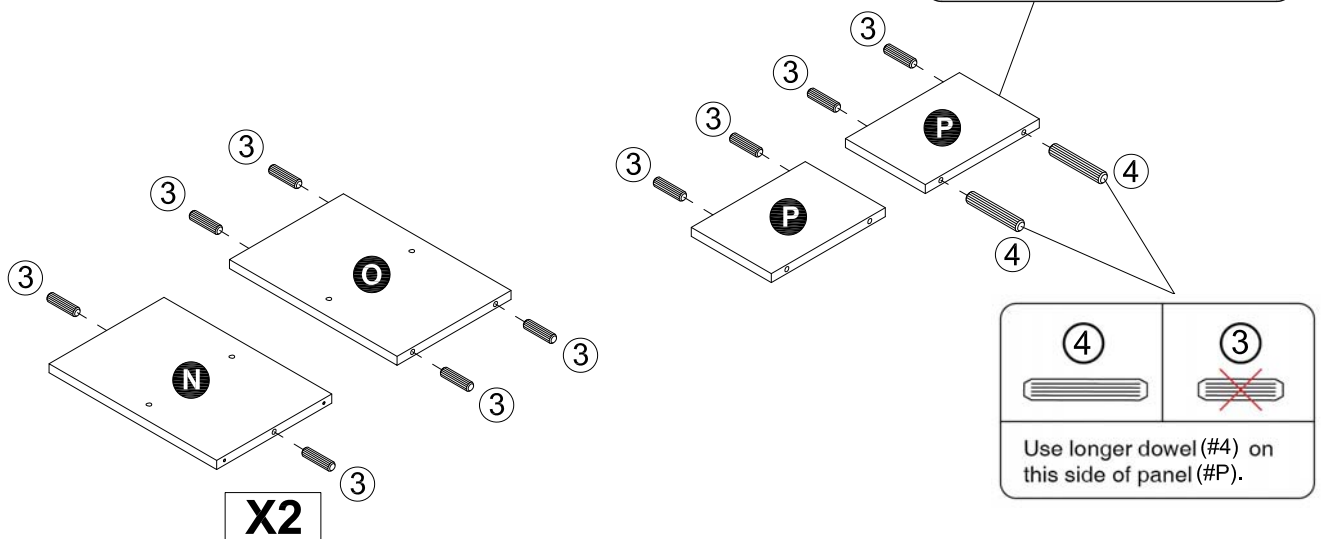


4

Hardware ③ x 12 pcs (8x30)

Hardware ④ x 2 pcs (8x50)

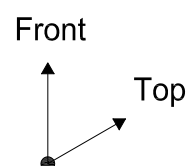
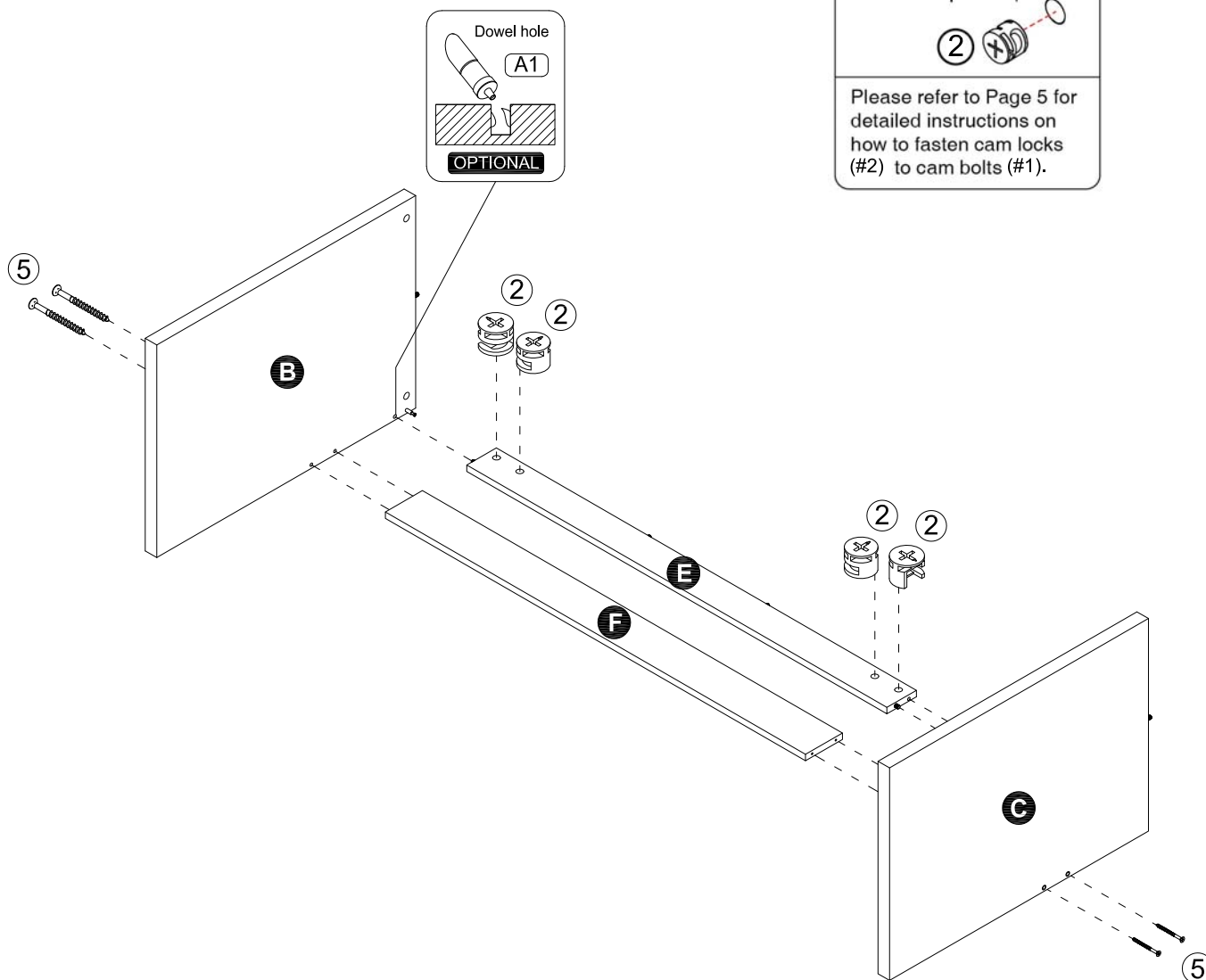
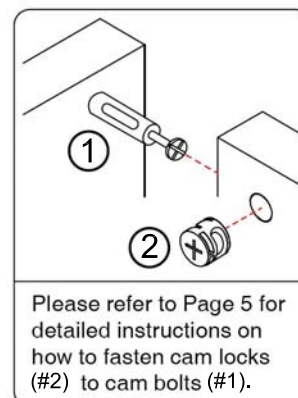
Only one panel (#P) will have long dowels (#4) inserted, while the other panel (#P) will not have long dowels (#4) inserted.



ASSEMBLY INSTRUCTIONS

5

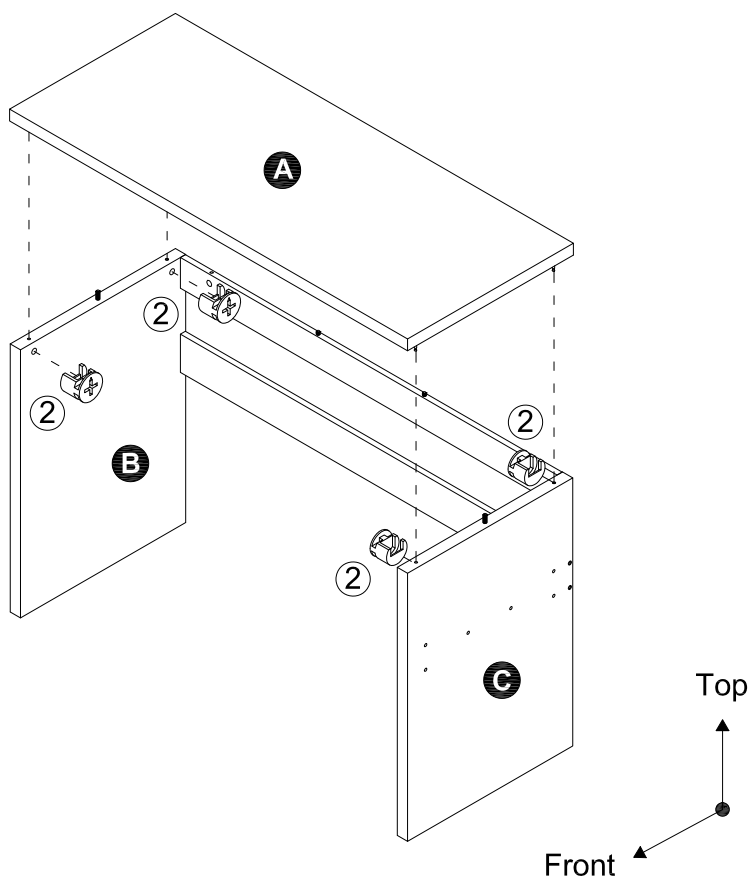
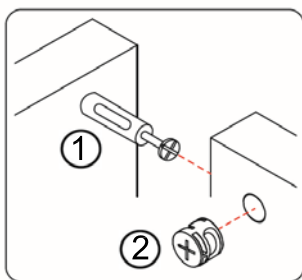
- Part **B** x 1 pc
- Part **C** x 1 pc
- Part **E** x 1 pc
- Part **F** x 1 pc
- Hardware **2** x 4 pcs
- Hardware **5** x 4 pcs



ASSEMBLY INSTRUCTIONS

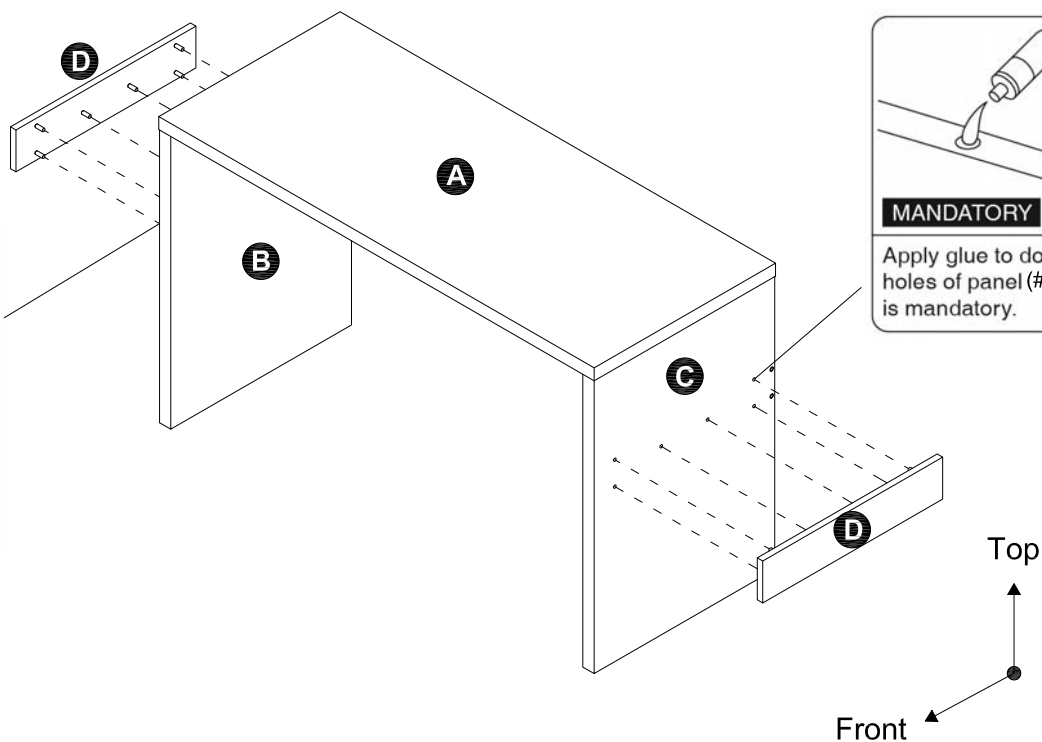
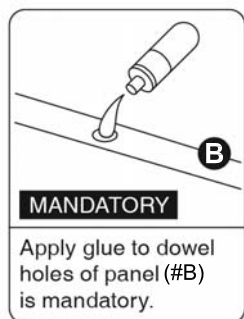
6

Part **A** x 1 pc
Hardware **2** x 4 pcs



7

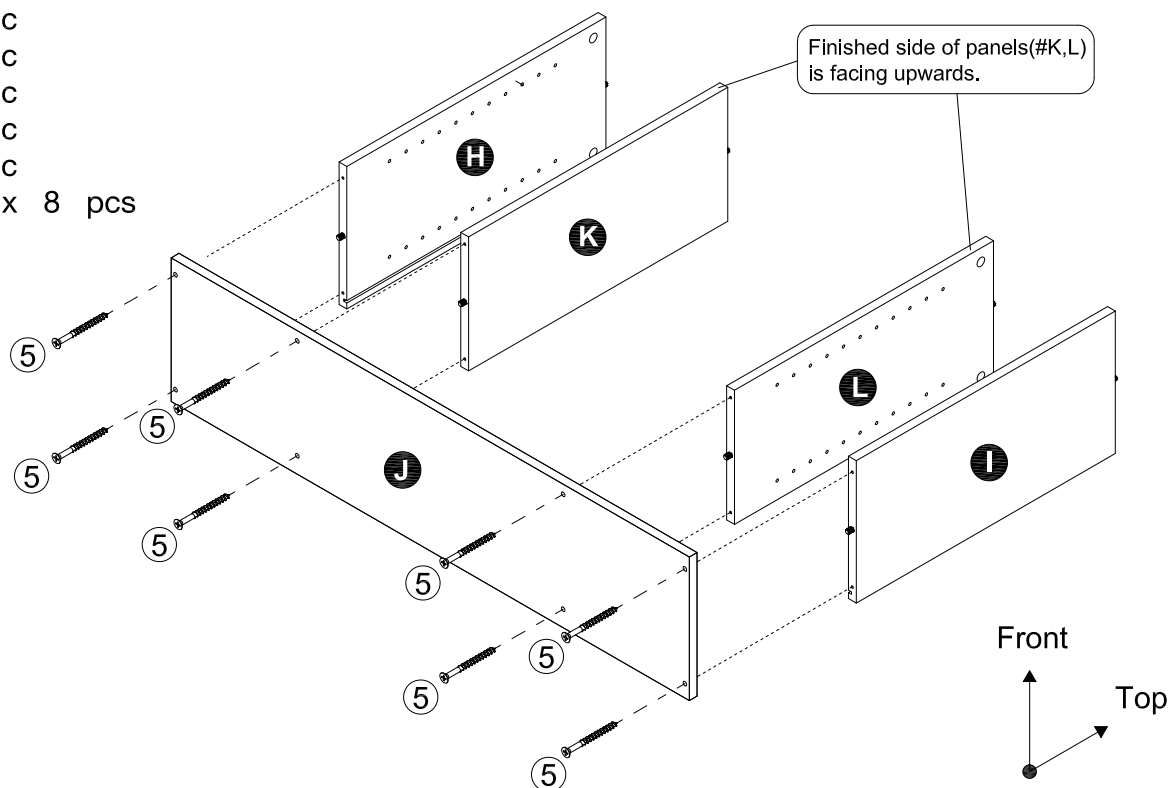
Part **D** x 2 pcs



ASSEMBLY INSTRUCTIONS

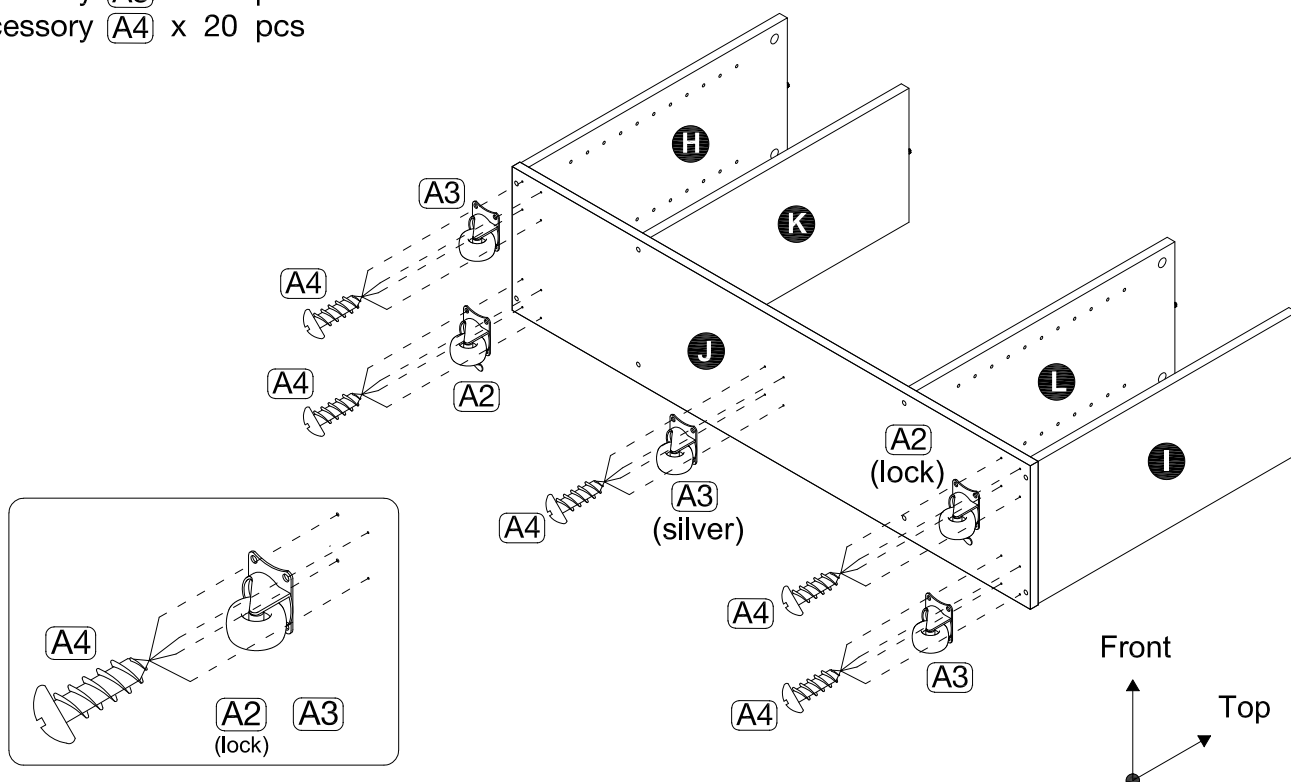
8

- Part **H** x 1 pc
- Part **K** x 1 pc
- Part **L** x 1 pc
- Part **I** x 1 pc
- Part **J** x 1 pc
- Hardware **5** x 8 pcs



9

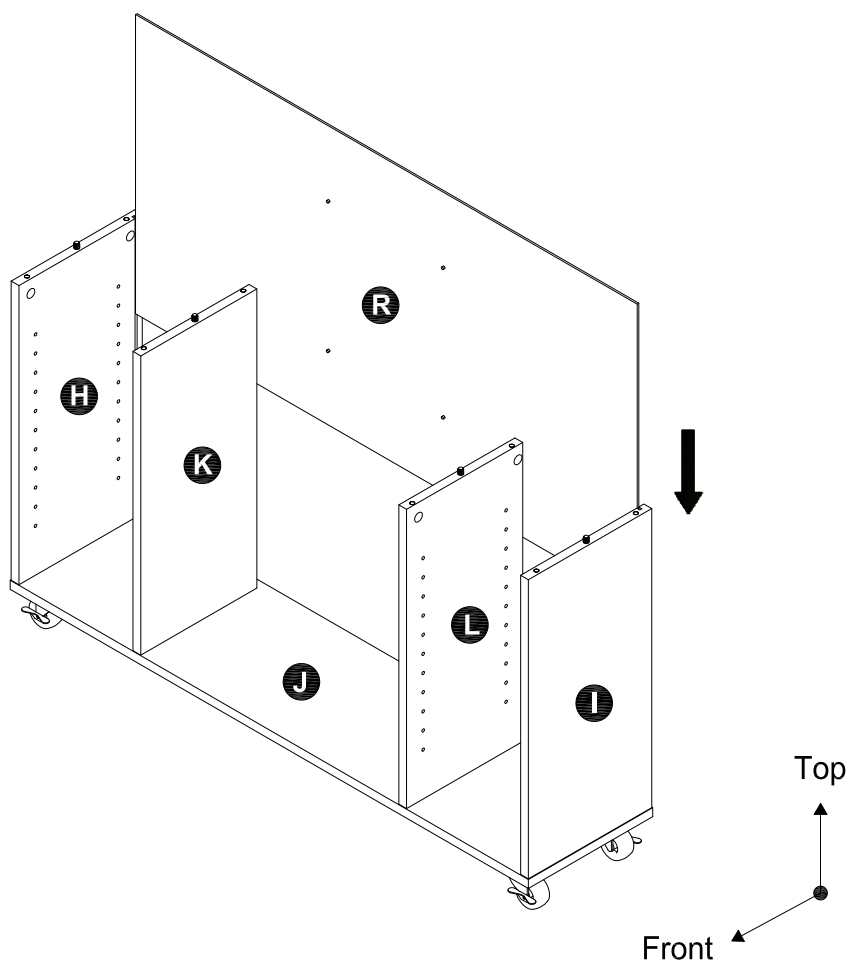
- Accessory **A2** x 2 pcs
- Accessory **A3** x 3 pcs
- Accessory **A4** x 20 pcs



ASSEMBLY INSTRUCTIONS

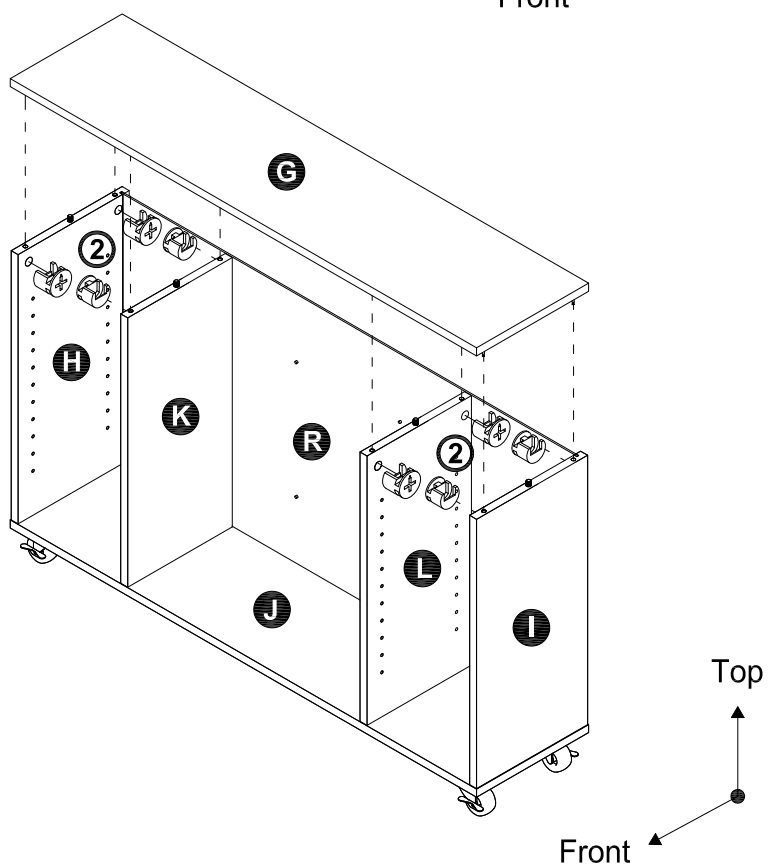
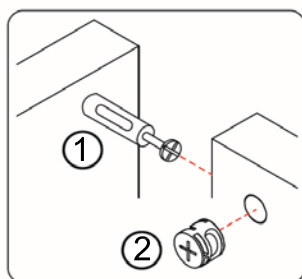
10

Part **R** x 1 pc



11

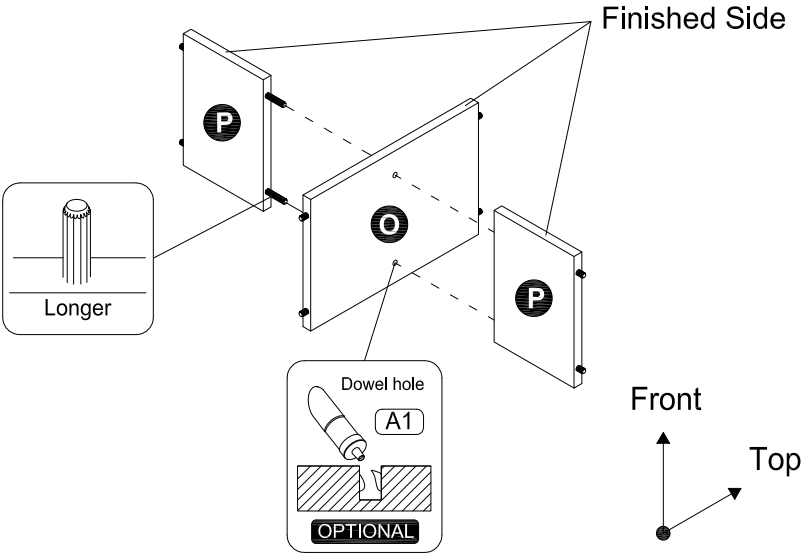
Part **G** x 1 pc
Hardware **2** x 8 pcs



ASSEMBLY INSTRUCTIONS

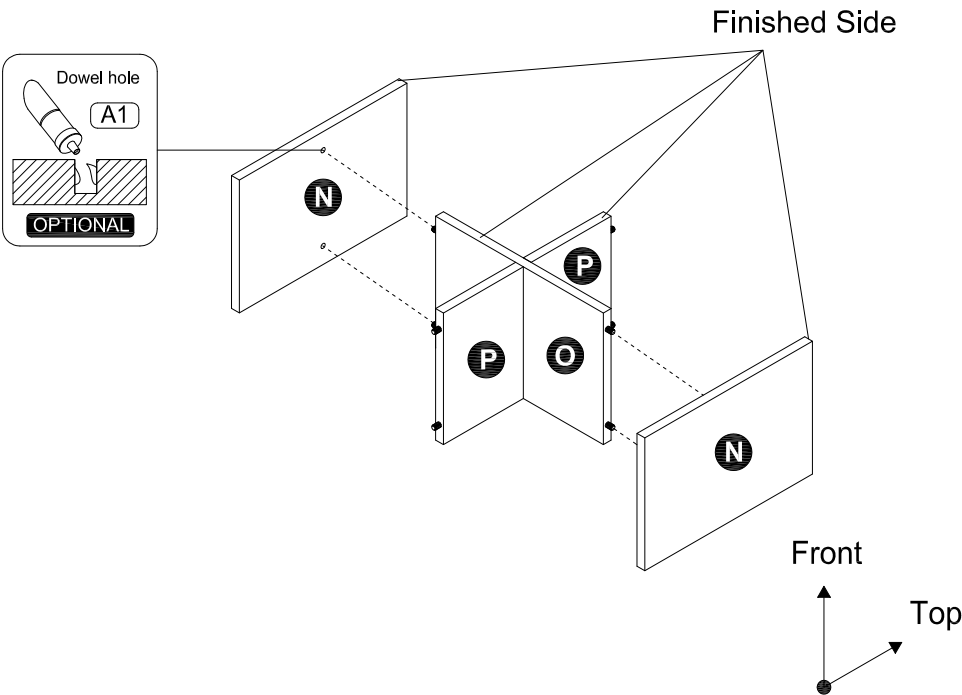
12

Part **O** x 1 pc
Part **P** x 2 pcs



13

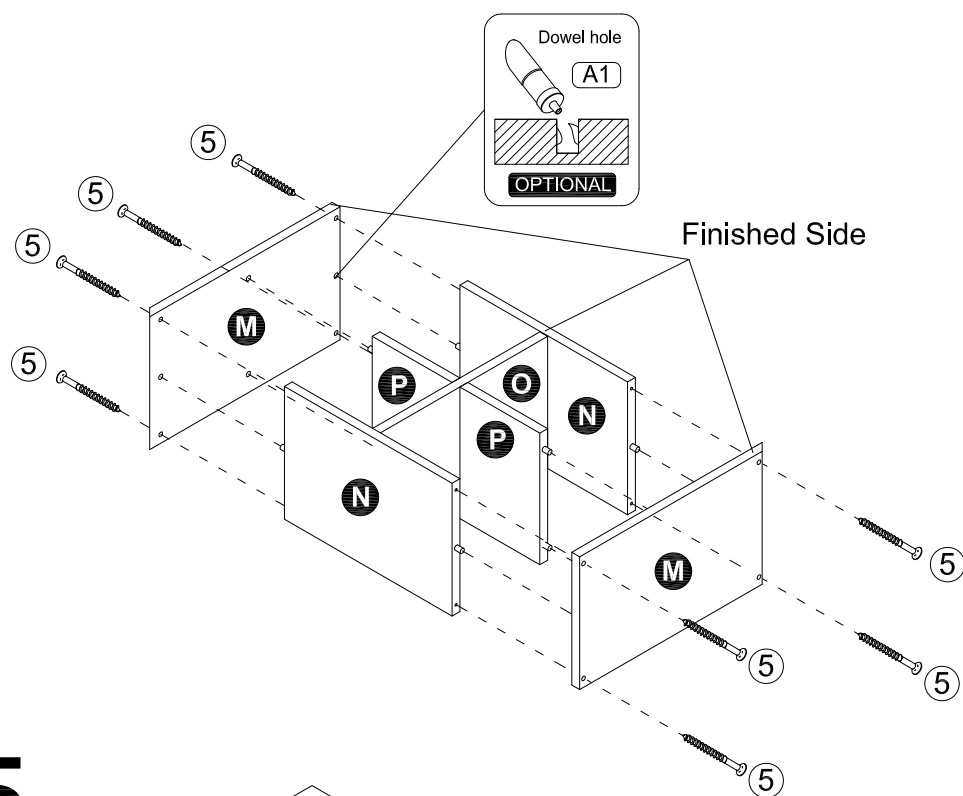
Part **N** x 2 pcs



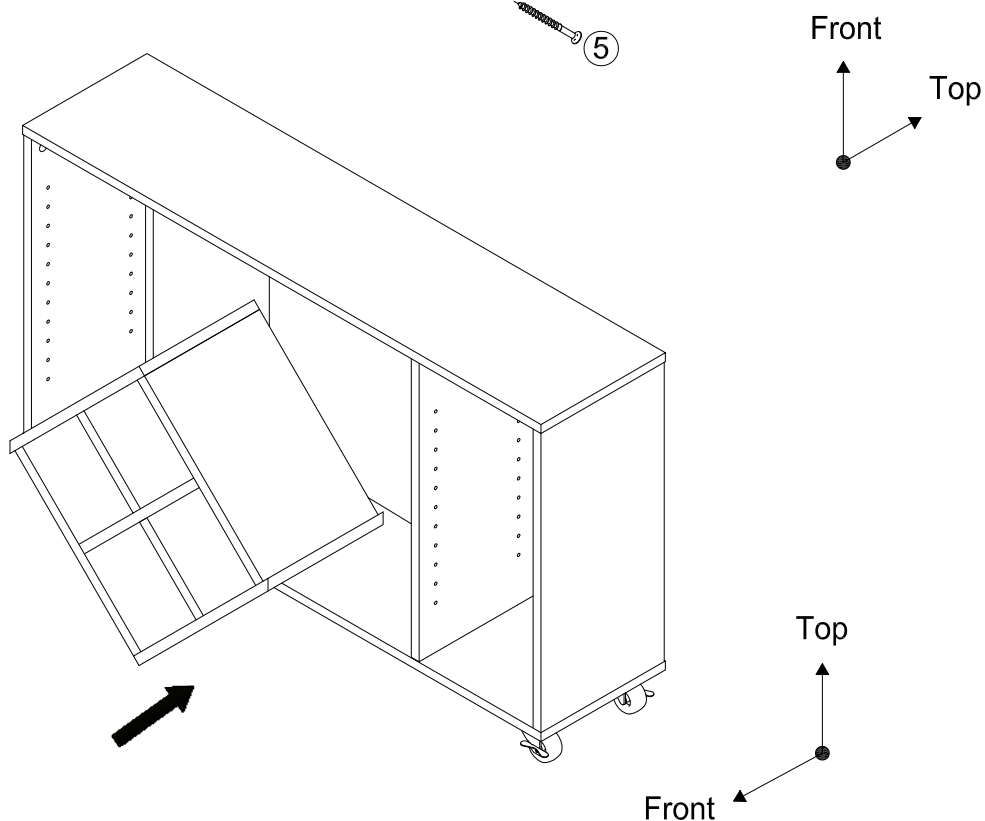
ASSEMBLY INSTRUCTIONS

14

Part **M** x 2 pcs
Hardware **5** x 8 set



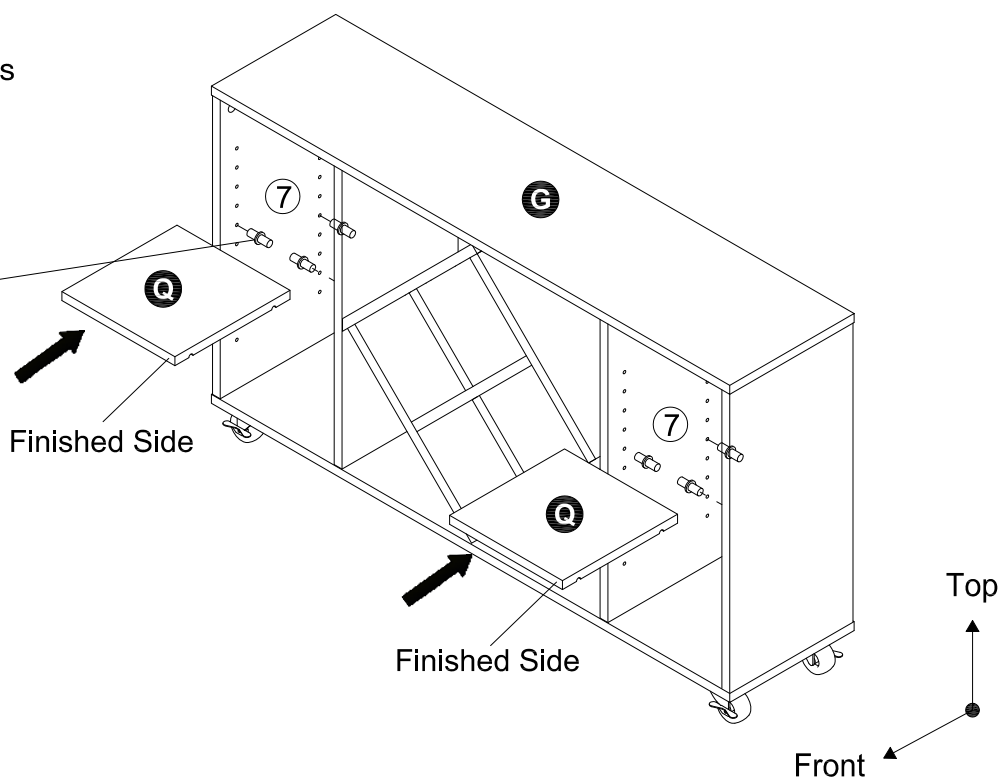
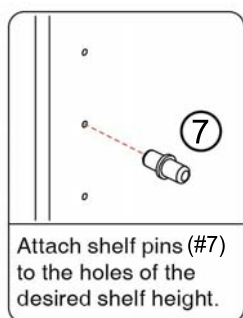
15



ASSEMBLY INSTRUCTIONS

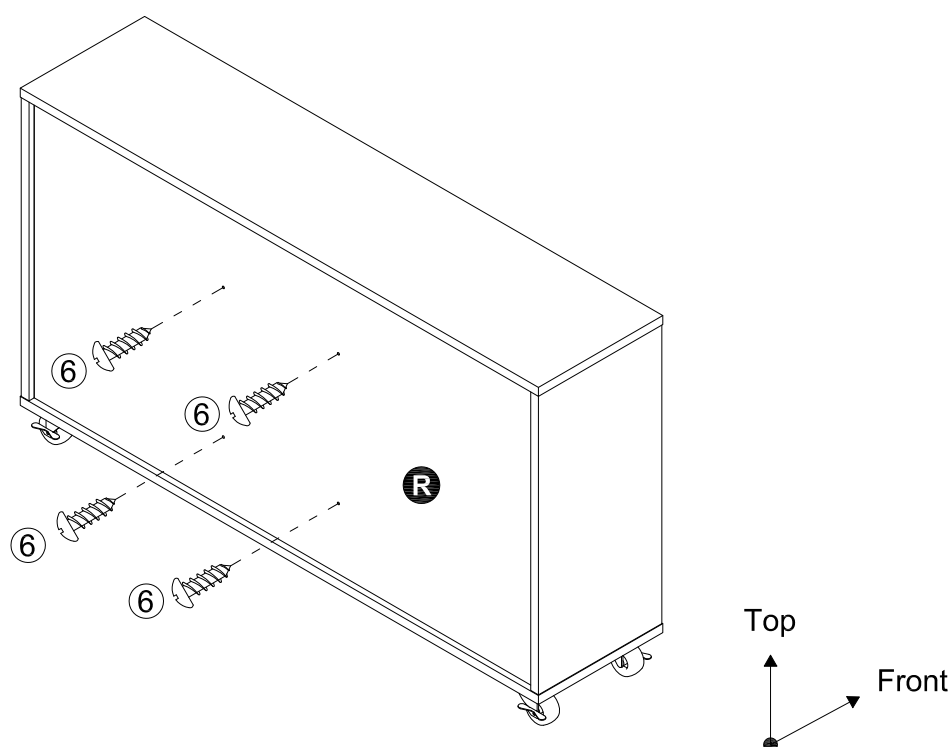
16

Part **Q** x 2 pcs
Hardware **7** x 8 pcs



17

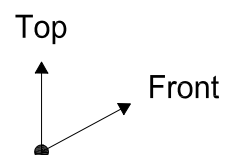
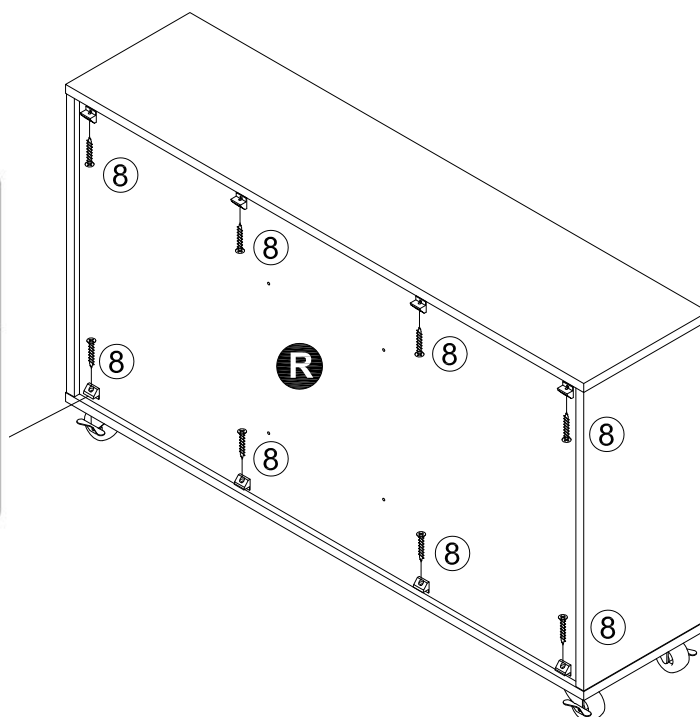
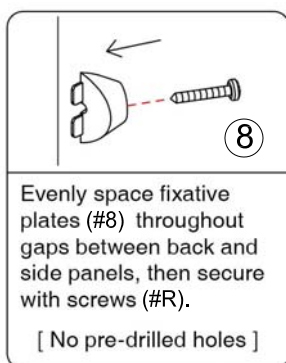
Hardware **6** x 4 pcs



ASSEMBLY INSTRUCTIONS

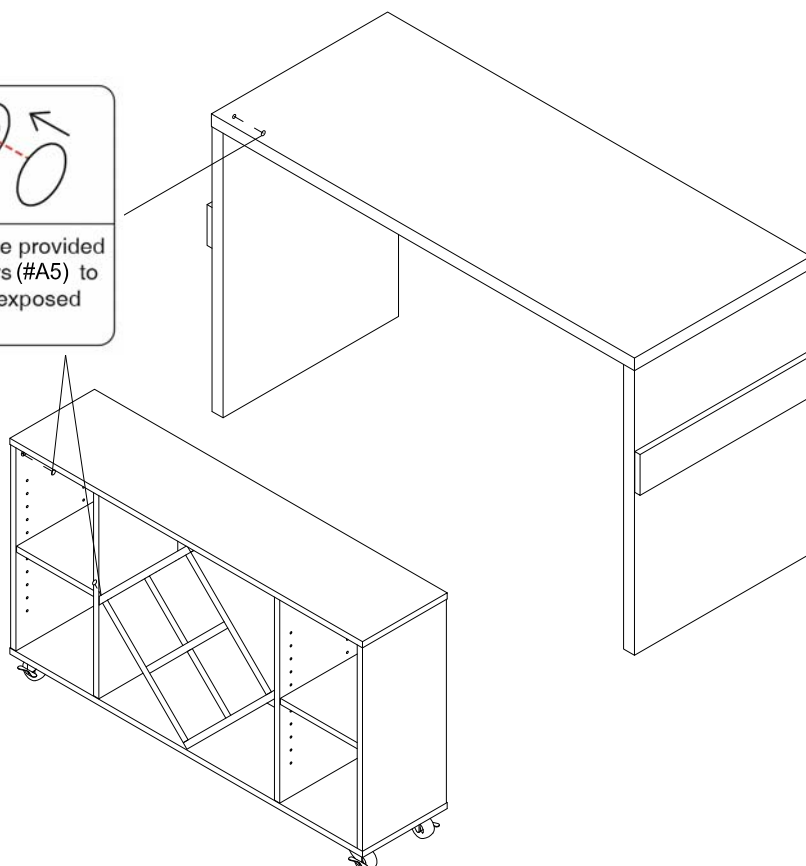
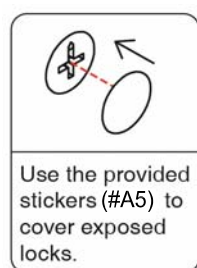
18

Hardware ⑧ x 8 pcs



19

Accessory ⑤A x 12 pcs



ASSEMBLY INSTRUCTIONS

20

ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.



Keep this handy!

Please retain this instruction manual and any order-related information for future reference.

